



K18 SERIE



Crimping dies R



Suitable for

- Tubular cable lugs and connectors - Cu, standard type
- Tubular cable lugs for switchgear connections

Technical instructions

- For connectors, refer to the installation instructions in the technical appendix, page i-8

Cross section mm ²	Part No.	Crimp width mm
6	R6	5
10	R10	5
16	R16	5
25	R25	5
35	R35	5
50	R50	5
70	R70	5
95	R95	5
120	R120	5
150	R150	5
185	R185	5

Crimping dies IS



Suitable for

- Insulated tubular cable lugs and connectors
- Insulated pin terminals

Cross section mm ²	Part No.	Crimp width mm
10	IS10	5
16	IS16	5
25	IS25	5
35	IS35	5
50	IS50	5
70	IS70	5
95	IS95	5

Crimping dies F



Suitable for

- Tubular cable lugs and connectors for fine stranded conductors

Cross section mm ²	Part No.
10	F10
16	F16
25	F25
35	F35
50	F50



Crimping dies M

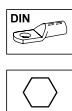


Suitable for

- Tubular cable lugs and connectors for solid conductors

Cross section mm ²	Part No.	Crimp width mm
1,5 - 4	M154	5
6 - 10	M610	5
16	M16	5

Crimping dies D



Suitable for

- Compression cable lugs to DIN 46235 and connectors to DIN 46267, part 1 - Cu

Technical instructions

- For connectors, refer to the installation instructions in the technical appendix, page i-8

Cross section mm ²	Part No.	Code	Crimp width mm
6	D6	5	5
10	D10	6	5
16	D16	8	5
25	D25	10	5
35	D35	12	5
50	D50	14	5
70	D70	16	5
95	D95	18	5
120	D120	20	5
150	D150	22	5
185	D185	25	5

Crimping dies Q



Suitable for

- Solderless terminals to DIN 46234 and pin terminals to DIN 46230 - Cu
- Solderless connectors to DIN 46341 - Cu

Cross section mm ²	Part No.
10	Q10
16	Q16
25	Q25
35	Q35
50	Q50
70	Q70

Crimping dies ISQ



Suitable for

- Insulated solderless terminals and pin terminals

Cross section mm ²	Part No.
10	ISQ10
16	ISQ16
25	ISQ25
35	ISQ35
50	ISQ50



Crimping dies RU

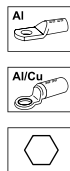


Suitable for

- Pre-rounding dies for sector-shaped Al and Cu conductors
- 3- and 4-core sector-shaped conductors

Nominal cross section mm ² se	Nominal cross section mm ² sm	Part No.	Conductor dia. mm	Pre-rounding width mm
	10	RU10	4.1	19.5
	16	RU16	5.1	19.5
35	25	RU3525	6.3	19.5
50	35	RU5035	7.5	19.5
70	50	RU7050	9.0	19.5
95	70	RU9570	10.5	19.5
120	95	RU12095	12.5	19.5
150	120	RU150120	14.0	19.5
185	150	RU185150	15.8	19.5
240	185	RU240185	17.5	19.5

Crimping dies A



Suitable for

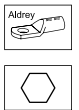
- Compression cable lugs and connectors to DIN - Al
- Compression cable lugs and connectors Al/Cu (aluminium side)

Technical instructions

- For connectors, refer to the installation instructions in the technical appendix, page i-8

Cross section mm ²	Part No.	Code	Crimp width mm
10	A10	10	7
16 - 25	A1625	12	7
35	A35	14	7
50	A50	16	7
70	A70	18	7
95 - 120	A95120	22	7
150	A150	25	7
185	A185	28	7

Crimping dies AD



Suitable for

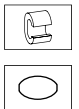
- Compression joints for full tension connections of Aldrey conductors according to DIN EN 50182

Technical instructions

- For connectors, refer to the installation instructions in the technical appendix, page i-8

Cross section mm ²	Part No.	Code	Crimp width mm
25	AD25	12	7
35	AD35	14	7
50	AD50	16	7
70	AD70	18	7
95	AD95	20	7

Crimping dies C / MC



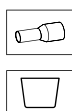
Suitable for

- C-clamps

Cross section mm ²	Part No.	Crimp width mm
16	C16	5
25	C25	5
35	C35	5
50	C50	5
4 - 4	MC4	5
10 - 10	MC10	5
10 - 16 10 - 25 10 - 35	MC35	5



Crimping dies AE

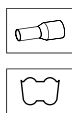


Suitable for

- Cable end-sleeves

Cross section mm ²	Part No.	Crimp width mm
10	AE10	20
16	AE16	20
25	AE25	20
35	AE35	20
50	AE50	20
70	AE70	20
95	AE95	20

Crimping dies AES

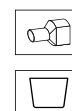


Suitable for

- Cable end-sleeves
- Special trapezoid crimp for fine stranded conductors

Cross section mm ²	Part No.	Crimp width mm
10	AES10	20
16	AES16	20
25	AES25	20
35	AES35	20
50	AES50	20
70	AES70	20
95	AES95	20

Crimping dies ZAE

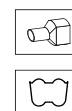


Suitable for

- Twin-cable end-sleeves

Cross section mm ²	Part No.	Crimp width mm
2 x 4	ZAE4	20
2 x 6	ZAE6	20
2 x 10	ZAE10	20
2 x 16	ZAE16	20

Crimping dies ZAES



Suitable for

- Twin-cable end-sleeves
- Special trapezoid crimp for fine stranded conductors

Cross section mm ²	Part No.	Crimp width mm
4	ZAES4	20
6	ZAES6	20
10	ZAES10	20
16	ZAES16	20